TECHNICAL DATA

Properties		Test Method as per IS:2046-1995	Standard Result as Per IS: 2046-1995	Test Result of MERINO	Remarks
Availability in 1.00 mm					
Length & Width Tolerance		Clause No.5.4.6	+ 10mm	+05mm	Satisfactory
			-0mm	-0mm	Satisfactory
Thickness Tolerance		Clause No.5.3	±0.10 mm	±0.05 mm	Satisfactory
Resistance to Surface wear (Revolution Minimum)		Annex-C	IP ≥150	≥200	Satisfactory
			FP ≥350	≥500	Satisfactory
Resistance to immersion in Boiling water	Appearance	Annex-D	Rating-4	Rating-5	Satisfactory
	Thickness Increase		≤ 12.0%	≤ 9	Satisfactory
	Mass Increase		≤ 10.0%	≤8	Satisfactory
Resistance to Dry Heat at 180°C Appearance (Grade not worse Than)	Gloss	Annex-E	Rating -3	Rating-5	Satisfactory
	Others		Rating-4		Satisfactory
Dimensional Stability at deviated temp. (Max %)	Machine Direction	Annex-F	≤ 0.55%	≤ 0.45	Satisfactory
	Cross Direction		≤ 1.05%	≤ 0.8	Satisfactory
Dimensional Stability at 20°C temp. (Max %)	Machine Direction	Annex-G	≤ 0.38%	≤ 0.30	Satisfactory
	Cross Direction		≤ 0.62%	≤ 0.50	Satisfactory
Resistance to Impact by Small –Diameter Ball		Annex-H	≥ 20 N	≥ 22	Satisfactory
Resistance to Cracking		Annex-K	Rating-4	Rating-5	Satisfactory
Resistance to Scratching N (min)		Annex-L	≥ 2.00 N	≥ 2.5	Satisfactory
Resistance to Staining (Grade not Worse than)	Group 1 & 2	Annex-M	Rating-5	Rating-5	Satisfactory
	Group 3 & 4		Rating-4	Rating-4	Satisfactory
Resistance to Cigarette Burns Appearance (Grade not Worse than)		Annex-P	Rating-3	Rating-5	Satisfactory
Resistance to Steam Appearance (Grade not Worse than)		Annex-T	Rating-4	Rating-5	Satisfactory

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on areas exposed to direct sunlight or light reflective areas. Images shown are for representative purpose only. Actual products may vary. Limited warranty

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