REQUIREMENTS TO CUSTOMISE

File Sharing - Artwork Supply Guidelines:

• Image sharing:

- All files should be submitted on www.merinolaminates.com/imagino.php.
- Contact the Imagino help team at imagino@merinoindia.com for assistance.

• Format requirements:

- Submissions are preferred in .eps .ai .indd .tiff or .psd formats from Adobe Suite
- Necessary fonts and links of the original document are a prerequisite. Raster (image) artwork is required in .tiff format
- Submissions should be in CMYK format. 10% to 100% scale of the artwork is suggested
- Minimum acceptable resolution (even when working at 10%) - 100 dpi

• Artwork processing information & recommendations:

- Black CMYK values: C65 M53 Y51 K100
- Fonts should be separately provided or traced out (Zip the file while sending to avoid corruption)
- 100 dpi resolution acceptable for considerably large murals (Please contact the Imagino team for further details)
- Specify bleed of 5mm around each image
- Printed white required for 1. Vector - spot colour , 2. Raster - alpha channel
- You must have the image rights of the image supplied to us. An IP (intellectual property) agreement will be included to abide by the copyright laws

Advance Approval of Sample

All projects will be sampled for client's visual approval

- Digital output samples or silk-screen colour match samples should be approved by both the designer and the client
- Sample size will vary depending on the project

Printing & Manufacture

- Upon approval of layouts and samples, order will be accepted
- Placed order information
- Quantity
- Grade
- Surface finish
- Measurements
- Indication of protective film (or not)

Quality Control

The Imagino service team is accessible throughout to guarantee efficient processing of all projects. Assistance is accessible on matters from file creation or resourcing, to product requirements and applications. Considerations to be mindful about:

• Alterations:

- If your submission demands alteration, kindly get in touch with the Imagino support team at Imagino@merinolaminates.com
- Production time may increase if guidelines are not observed by
- The right is reserved to charge for additional artwork time when and if needed, any such costs will be sanctioned before processing

• Colour matching:

- In case of not a specific colour matching, printed proof samples should be provided.
- Take into account that colour matching can be a rigorous process due to the nature of the procedure and the range of achievable colours
- Remember, in-house pigment mixed inks for silk-screen are better for exact colour system matches, digital print is restricted to inherent CMYK values and print settings

Size and Finish Specifications

S. NO	Size (L X W)	Thickness	Finish
1	8X4 ft (2.44 X 1.22 M)	1mm	Suede
2	10X4 ft(3.06 X 1.22M)	1mm	Suede

**Not Postforming

Technical Specifications

Merino High Pressure decorative laminates comprises layers of specially selected paper, impregnated with melamine and phenolic resins pressed and hardened under heat and pressure. The process ensures strong bonding, resistance to boiling water and chemical, and increases dimensional stability. Surface protection through special treatment renders all Merino Laminates scratch resistant. It is suitable for a wide range of applications such as wall lining, column claddings, doors, shelves, table-tops, work-tops, counters, vanity units, cubicles, lift linings, store fittings, displays, check out desks etc.

Test Data

Property		IS2046-95 HGS Type	Typical value MERINO HGS	IS2046/95 VGS Type	Typical value MERINO HGS
Thickness Tolerance		±0.10	±0.10	±0.10	±0.10
Apprearance		No ABC Defect	No ABC Defect	No ABC Defect	No ABC Defect
Surface Wear Resistance (cycle)		>350	>400	150	>150
Boiling Water Resitance					
Thickness Increase (max)		12%	8%	12%	8%
Weight Increase (max)		10%	8%	10%	8%
High Temperature Resistance		Slight Effect	Slight Effect	Slight Effect	Slight Effect
Stain Resistance					
Reagents	1 and 2	No Effect	No Effect	No Effect	No Effect
Reagents	3 and 4	Slight Effect	Slight Effect	Slight Effect	Slight Effect
Small Dia Ball Resistance		20N	22N	15N	17N
Dimensional Stability	MD (max)	0\0.5	0\3.40	0\0.7	0\0.5
Dimensional Stability	CD (max)	0\0.8	0\0.7	0\0.8	0\0.7
Resistance to Dry Heat (180°)		Slight Change	Slight Change	NA	NA
Resistance to Cigarette Burns		Moderate Change	Moderate Change	NA	NA